

What Does It Mean to Be an Owner of the Equipment?

Protect your employees by eliminating hazards and never disable guards, interlocks, and other safety devices on your equipment and ensure they follow lock out / tag out procedures

Demand your equipment is in a condition to be operated as it was intended and designed

Inspect your equipment and **report** the earliest signs of failure

Establish procedures and standardize them for startup, operation, changeovers, and shutdown

Perform basic care as housekeeping, **lubricating**, and adjusting

Train and test all personnel to operate the equipment safely and efficiently to meet production targets.

Know your equipment's metrics that show its capability and performance and make them visible to the employees

Partner with Maintenance to ensure all required repairs and care is executed for your equipment (Corrective, Preventative, Predictive)

Aim to meet targets and reduce variances daily

Improve productivity continuously through employing lean manufacturing methods

Obtain feedback from your employees to improve the efficient and safe operation of your equipment (message boards, meetings, etc.)

Hold those that operate and maintain the equipment accountable for executing their assigned tasks.